Alumithane Direct to Rust Primer Aluminum - F92908

ICP Construction

Version No: **3.4**
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: **06/14/2018**
Print Date: **06/14/2018**
S.GHS.USA.EN

SECTION 1 IDENTIFICATION

Product Identifier

Product name	Alumithane Direct to Rust Primer Aluminum - F92908
Synonyms	Not Available
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Direct to rust primer

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	**ICP Construction**
Address	150 Dascomb Road Andover MA United States
Telephone	978-623-9980
Fax	Not Available
Website	http://www.icp-construction.com/
Email	Not Available

Emergency phone number

Association / Organisation	**Chemtel**
Emergency telephone numbers	**1-800-255-3924**
Other emergency telephone numbers	**1-813-248-0585**

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1, Respiratory Sensitizer Category 1, Carcinogenicity Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Specific target organ toxicity - repeated exposure Category 2, Aspiration Hazard Category 1, Chronic Aquatic Hazard Category 2

Label elements

Hazard pictogram(s)	
SIGNAL WORD	**DANGER**

Hazard statement(s)

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.

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H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H304	May be fatal if swallowed and enters airways.
H411	Toxic to aquatic life with long lasting effects.

Hazard(s) not otherwise specified

Not Applicable

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
1330-20-7	4.7	xylene *
97952-68-6	0.7	bentone SD-1
64742-95-6.	25	aromatic 150
75880-28-3	51	MDI/ tripropylene glycol copolymer
8052-41-3.	0.18	white spirit
Not Available	17.5	Strapa 4

SECTION 4 FIRST-AID MEASURES

Description of first aid measures

Eye Contact	▸ Generally not applicable.
Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation. ▸ Generally not applicable.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor, without delay. Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted. ▸ Generally not applicable.
Ingestion	▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.

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	▸ Seek medical advice. ▸ Avoid giving milk or oils. ▸ Avoid giving alcohol. ▸ Generally not applicable. ▸ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.
For sub-chronic and chronic exposures to isocyanates:

- This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- Some cross-sensitivity occurs between different isocyanates.
- Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.
[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]
Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician.
Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.
For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

- Flooding quantities of water only.
- Foam.
- Dry chemical powder.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves. Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	Moderate fire hazard when exposed to heat or flame. Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) hydrogen cyanide isocyanates and minor amounts of nitrogen oxides (NOx) sulfur oxides (SOx) other pyrolysis products typical of burning organic material. May emit corrosive fumes. Articles and manufactured articles may constitute a fire hazard where polymers form their outer layers or where combustible packaging remains in place. Certain substances, found throughout their construction, may degrade or become volatile when heated to high temperatures.

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SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▸ Clean up all spills immediately. ▸ Secure load if safe to do so.
Major Spills	▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. For isocyanate spills of less than 40 litres (2 m2): ▸ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible. ▸ Notify supervision and others as necessary. ▸ Avoid contamination with water, alkalies and detergent solutions. ▸ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting. ▸ **DO NOT** touch the spill material Minor hazard. ▸ Clear area of personnel. ▸ Clean up all spills immediately. ▸ Wear protective clothing, safety glasses, dust mask, gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid. ▸ Containers, even those that have been emptied, may contain explosive vapours. ▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▸ Electrostatic discharge may be generated during pumping - this may result in fire. ▸ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of exposure occurs.
Other information	▸ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	Generally packaging as originally supplied with the article or manufactured item is sufficient to protect against physical hazards. If repackaging is required ensure the article is intact and does not show signs of wear.
Storage incompatibility	Xylenes: ▸ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride ▸ attack some plastics, rubber and coatings ▸ may generate electrostatic charges on flow or agitation due to low conductivity. ▸ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. ▸ Aromatics can react exothermically with bases and with diazo compounds. For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring. ▸ Segregate from alcohol, water. ▸ Avoid strong acids, bases. ▸ Avoid contamination with water, alkalies and detergent solutions. ▸ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US ACGIH Threshold Limit Values (TLV)	xylene	Xylene (all isomers)	100 ppm	150 ppm	Not Available	TLV® Basis: URT & eye irr; CNS impair; BEI
US OSHA Permissible Exposure Levels (PELs) - Table Z1	xylene	Xylenes (o-, m-, p-isomers)	100 ppm / 435 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	white spirit	Ligroin, Painters naphtha, Petroleum ether, Petroleum spirit, Refined solvent naphtha, Varnish makers' & painters' naphtha	350 mg/m3	Not Available	1800 mg/m3	[15-minute]

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US NIOSH Recommended Exposure Limits (RELs)	white spirit	Crude solvent coal tar naphtha, High solvent naphtha, Naphtha	100 ppm / 400 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	white spirit	Aliphatic petroleum naphtha, Petroleum naphtha, Rubber solvent	350 mg/m3	Not Available	1800 mg/m3	[15-minute]
US NIOSH Recommended Exposure Limits (RELs)	white spirit	Dry cleaning safety solvent, Mineral spirits, Petroleum solvent, Spotting naphtha [Note: A refined petroleum solvent with a flash point of 102-110°F, boiling point of 309-396°F, and containing >65% C10 or higher hydrocarbons.]	350 mg/m3	Not Available	1800 mg/m3	[15-minute]
US ACGIH Threshold Limit Values (TLV)	white spirit	Stoddard solvent	100 ppm	Not Available	Not Available	TLV® Basis: Eye, skin, & kidney dam; nausea; CNS impair
US OSHA Permissible Exposure Levels (PELs) - Table Z1	white spirit	Naphtha (Coal tar)	100 ppm / 400 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Levels (PELs) - Table Z1	white spirit	Stoddard solvent	500 ppm / 2900 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
xylene	Xylenes	Not Available	Not Available	Not Available
white spirit	Naphtha, hydrotreated heavy; (Isopar L-rev 2)	350 mg/m3	1,800 mg/m3	40,000 mg/m3
white spirit	Petroleum distillates; petroleum ether; includes clay-treated light naphthenic [64742-45-6]; low boiling [68477-31-6]; petroleum extracts [64742-06-9]; petroleum base oil [64742-46-7]; petroleum 50 thinner, petroleum spirits [64475-85-0], Soltrol, VM&P naphtha [8032-32-4]; Ligroine, and paint solvent; petroleum paraffins C5-C20 [64771-72-8]; hydrotreated light naphthenic [64742-53-6]; solvent refined light naphthenic [64741-97-5]; and machine coolant 1	1,100 mg/m3	1,800 mg/m3	40,000 mg/m3
white spirit	Naphtha (coal tar); includes solvent naphtha, petroleum (64742-88-7), naphtha (petroleum) light aliphatic, rubber solvent (64742-89-8), heaevy catalytic cracked (64741-54-4), light straight run (64741-46-4), heavy aliphatic solvent (64742-96-7), high flash aromatic and aromatic solvent naphtha (64742-95-6)	1,200 mg/m3	6,700 mg/m3	40,000 mg/m3
white spirit	Stoddard solvent; (Mineral spirits, 85% nonane and 15% trimethyl benzene)	300 mg/m3	1,800 mg/m3	29500 mg/m3

Ingredient	Original IDLH	Revised IDLH
xylene	900 ppm	Not Available
bentone SD-1	Not Available	Not Available
aromatic 150	Not Available	Not Available
MDI/ tripropylene glycol copolymer	Not Available	Not Available
white spirit	20000 mg/m3 / 1,100 [LEL] ppm / 1,000 [LEL] ppm	Not Available
Strapa 4	Not Available	Not Available

Exposure controls

Appropriate engineering controls	Articles or manufactured items, in their original condition, generally don't require engineering controls during handling or in normal use. Exceptions may arise following extensive use and subsequent wear, during recycling or disposal operations where substances, found in the article, may be released to the environment. Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
Personal protection	
Eye and face protection	▸ Safety glasses with side shields. ▸ Chemical goggles. No special equipment required due to the physical form of the product.
Skin protection	See Hand protection below
Hands/feet protection	**NOTE:** ▸ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▸ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves. ▸ Protective gloves and overalls should be worn as specified in the appropriate national standard. No special equipment required due to the physical form of the product.
Body protection	See Other protection below
Other protection	▸ Overalls. ▸ P.V.C.

Respiratory protection

Respiratory protection not normally required due to the physical form of the product.

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SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Not Available

Physical state	article	**Relative density (Water = 1)**	Not Available
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Available
pH (as supplied)	Not Available	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (°C)	Not Available	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	Not Available	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	Not Available	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Available	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	Not Available	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	Not Available	**Gas group**	Not Available
Solubility in water (g/L)	Immiscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	Not Available	**VOC g/L**	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	▸ Presence of elevated temperatures. Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhaling high concentrations of mixed hydrocarbons can cause narcosis, with nausea, vomiting and lightheadedness. Low molecular weight (C2-C12) hydrocarbons can irritate mucous membranes and cause incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and stupor. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination. Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Xylene is a central nervous system depressant
Ingestion	Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733) Accidental ingestion of the material may be damaging to the health of the individual. Ingestion of petroleum hydrocarbons can irritate the pharynx, oesophagus, stomach and small intestine, and cause swellings and ulcers of the mucous. Symptoms include a burning mouth and throat; larger amounts can cause nausea and vomiting, narcosis, weakness, dizziness, slow and shallow breathing, abdominal swelling, unconsciousness and convulsions.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Aromatic hydrocarbons may produce sensitivity and redness of the skin. They are not likely to be absorbed into the body through the skin but branched species are more likely to.
Eye	Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion. There is some evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.

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Chronic	Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin. Animal testing shows that polymeric MDI can damage the nasal cavities and lungs, causing inflammation.and increased cell growth. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.

Alumithane Direct to Rust Primer Aluminum - F92908

TOXICITY	IRRITATION
Not Available	Not Available

xylene

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >1700 mg/kg[2]	Eye (human): 200 ppm irritant
Inhalation (rat) LC50: 4994.295 mg/l/4h[2]	Eye (rabbit): 5 mg/24h SEVERE
Oral (rat) LD50: 4300 mg/kg[2]	Eye (rabbit): 87 mg mild
	Skin (rabbit):500 mg/24h moderate

bentone SD-1

TOXICITY	IRRITATION
Oral (rat) LD50: >5000 mg/kg[2]	Eye: irritating *
	Skin: non-irritating *

aromatic 150

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >1900 mg/kg[1]	Not Available
dermal (rat) LD50: >2000 mg/kg[1]	
Inhalation (rat) LC50: >0.59 mg/l/4H[2]	
Inhalation (rat) LC50: >7331.62506 mg/l/8h*[2]	
Oral (rat) LD50: >2000 mg/kg[1]	
Oral (rat) LD50: >4500 mg/kg[1]	

MDI/ tripropylene glycol copolymer

TOXICITY	IRRITATION
Dermal (rabbit) LD50: :>7900 mg/kg[2]	Not Available
Oral (rat) LD50: >15800 mg/kg[2]	

white spirit

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >1900 mg/kg[1]	Eye (human): 470 ppm/15m
Dermal (rabbit) LD50: >1900 mg/kg[1]	Eye (rabbit): 500 mg/24h moderate
Dermal (rabbit) LD50: >1900 mg/kg[1]	
Dermal (rabbit) LD50: >1900 mg/kg[1]	
Dermal (rabbit) LD50: >2000 mg/kg[1]	
dermal (rat) LD50: 28000 mg/kg[2]	
Inhalation (rat) LC50: >2796.8052 mg/l/8H[2]	
Inhalation (rat) LC50: 3396.1206 mg/l/4H[2]	
Inhalation (rat) LC50: 61 mg/l/4H[2]	
Oral (rat) LD50: >4300 mg/kg[2]	
Oral (rat) LD50: >4500 mg/kg[1]	
Oral (rat) LD50: >4500 mg/kg[1]	
Oral (rat) LD50: >4500 mg/kg[1]	
Oral (rat) LD50: >4500 mg/kg[1]	
Oral (rat) LD50: >5000 mg/kg[1]	
Oral (rat) LD50: >5000 mg/kg[1]	

Continued...

Strapa 4	

TOXICITY	IRRITATION
Not Available	Not Available

Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

Alumithane Direct to Rust Primer Aluminum - F92908	Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.
XYLENE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reproductive effector in rats
BENTONE SD-1	Acute toxicity: Organoclay compounds are not expected to be absorbed significantly by mouth or through the skin. They are not irritating to the skin and cause only minimal eye irritation in humans.
MDI/ TRIPROPYLENE GLYCOL COPOLYMER	Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect.
WHITE SPIRIT	white spirit, as CAS RN 8052-41-3
Alumithane Direct to Rust Primer Aluminum - F92908 & AROMATIC 150 & MDI/ TRIPROPYLENE GLYCOL COPOLYMER	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound.
Alumithane Direct to Rust Primer Aluminum - F92908 & MDI/ TRIPROPYLENE GLYCOL COPOLYMER	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms.
Alumithane Direct to Rust Primer Aluminum - F92908 & MDI/ TRIPROPYLENE GLYCOL COPOLYMER	Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema.
Alumithane Direct to Rust Primer Aluminum - F92908 & MDI/ TRIPROPYLENE GLYCOL COPOLYMER	Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.
Alumithane Direct to Rust Primer Aluminum - F92908 & MDI/ TRIPROPYLENE GLYCOL COPOLYMER	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema.
AROMATIC 150 & WHITE SPIRIT	For petroleum: This product contains benzene, which can cause acute myeloid leukaemia, and n-hexane, which can be metabolized to compounds which are toxic to the nervous system. This product contains toluene, and animal studies suggest high concentrations of toluene lead to hearing loss.

Acute Toxicity	⊘	**Carcinogenicity**	✔
Skin Irritation/Corrosion	✔	**Reproductivity**	⊘
Serious Eye Damage/Irritation	✔	**STOT - Single Exposure**	✔
Respiratory or Skin sensitisation	✔	**STOT - Repeated Exposure**	✔
Mutagenicity	⊘	**Aspiration Hazard**	✔

Legend: ✘ *– Data available but does not fill the criteria for classification*
✔ *– Data available to make classification*
⊘ *– Data Not Available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Alumithane Direct to Rust Primer Aluminum - F92908

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Not Available	Not Available	Not Available	Not Available	Not Available

xylene

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	2.6mg/L	2
EC50	48	Crustacea	>3.4mg/L	2
EC50	72	Algae or other aquatic plants	4.6mg/L	2
NOEC	73	Algae or other aquatic plants	0.44mg/L	2

Continued...

bentone SD-1	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

aromatic 150	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.58mg/L	2
	EC50	48	Crustacea	0.76mg/L	2
	EC50	72	Algae or other aquatic plants	<1mg/L	1
	NOEC	72	Algae or other aquatic plants	0.3mg/L	2
	EC50	48	Crustacea	=6.14mg/L	1
	EC50	72	Algae or other aquatic plants	3.29mg/L	1
	EC10	72	Algae or other aquatic plants	1.13mg/L	1
	NOEC	72	Algae or other aquatic plants	=1mg/L	1

MDI/ tripropylene glycol copolymer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

white spirit	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	EC50	72	Algae or other aquatic plants	=13mg/L	1
	NOEC	72	Algae or other aquatic plants	=0.1mg/L	1
	EC50	48	Crustacea	>100mg/L	1
	EC50	96	Algae or other aquatic plants	=450mg/L	1
	EC50	72	Algae or other aquatic plants	=6.5mg/L	1
	NOEC	72	Algae or other aquatic plants	<0.1mg/L	1
	LC50	96	Fish	0.00746mg/L	4
	EC50	48	Crustacea	0.058mg/L	4
	BCF	96	Fish	0.2mg/L	4
	NOEC	168	Crustacea	<=0.05mg/L	4
	LC50	96	Fish	8.8mg/L	4
	EC50	48	Crustacea	3.7mg/L	4
	EC50	72	Algae or other aquatic plants	=6.5mg/L	1
	NOEC	72	Algae or other aquatic plants	<0.1mg/L	1
	EC50	72	Algae or other aquatic plants	=6.5mg/L	1
	NOEC	72	Algae or other aquatic plants	<0.1mg/L	1

Strapa 4	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.
Atmospheric Fate: PAHs are 'semi-volatile substances" which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization.
for polyisocyanates:
Polyisocyanates are not readily biodegradable. However, due to other elimination mechanisms (hydrolysis, adsorption), long retention times in water are not to be expected.
log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672; Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m3 /mol : 637-879; Henry's atm m3 /mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.
Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
xylene	MEDIUM (BCF = 740)
aromatic 150	LOW (BCF = 159)

Continued...

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ **DO NOT** recycle spilled material. ▸ Consult State Land Waste Management Authority for disposal.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
US - Alaska Limits for Air Contaminants
US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)
US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)
US - California Permissible Exposure Limits for Chemical Contaminants
US - Hawaii Air Contaminant Limits
US - Idaho - Limits for Air Contaminants
US - Massachusetts - Right To Know Listed Chemicals
US - Michigan Exposure Limits for Air Contaminants
US - Minnesota Permissible Exposure Limits (PELs)
US - Oregon Permissible Exposure Limits (Z-1)
US - Pennsylvania - Hazardous Substance List
US - Rhode Island Hazardous Substance List
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants
US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants
US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants
US - Washington Permissible exposure limits of air contaminants
US ACGIH Threshold Limit Values (TLV)
US ACGIH Threshold Limit Values (TLV) - Carcinogens
US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)
US Clean Air Act - Hazardous Air Pollutants
US CWA (Clean Water Act) - List of Hazardous Substances
US EPA Carcinogens Listing
US EPCRA Section 313 Chemical List
US OSHA Permissible Exposure Levels (PELs) - Table Z1
US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US TSCA Chemical Substance Inventory - Interim List of Active Substances

BENTONE SD-1(97952-68-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US - Michigan Exposure Limits for Air Contaminants

AROMATIC 150(64742-95-6.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US TSCA Chemical Substance Inventory - Interim List of Active Substances

MDI/ TRIPROPYLENE GLYCOL COPOLYMER(75880-28-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive) Rule
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

WHITE SPIRIT(8052-41-3.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Continued...

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants
US - Alaska Limits for Air Contaminants	US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants
US - California Permissible Exposure Limits for Chemical Contaminants	US - Washington Permissible exposure limits of air contaminants
US - Hawaii Air Contaminant Limits	US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants
US - Idaho - Limits for Air Contaminants	US ACGIH Threshold Limit Values (TLV)
US - Massachusetts - Right To Know Listed Chemicals	US ACGIH Threshold Limit Values (TLV) - Carcinogens
US - Michigan Exposure Limits for Air Contaminants	US National Toxicology Program (NTP) 14th Report Part A Known to be Human Carcinogens
US - Minnesota Permissible Exposure Limits (PELs)	US NIOSH Recommended Exposure Limits (RELs)
US - Oregon Permissible Exposure Limits (Z-1)	US OSHA Permissible Exposure Levels (PELs) - Table Z1
US - Pennsylvania - Hazardous Substance List	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US - Rhode Island Hazardous Substance List	US TSCA Chemical Substance Inventory - Interim List of Active Substances
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	

STRAPA 4(NOT AVAILABLE) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Not Applicable

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SECTION 311/312 HAZARD CATEGORIES

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	Yes
Germ cell mutagenicity	No
Simple Asphyxiant	No

US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
Xylene (mixed)	100	45.4

State Regulations

US. CALIFORNIA PROPOSITION 65

None Reported

National Inventory	Status
Australia - AICS	N (bentone SD-1)
Canada - DSL	N (bentone SD-1)
Canada - NDSL	N (white spirit; xylene; bentone SD-1; aromatic 150; MDI/ tripropylene glycol copolymer)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (bentone SD-1; MDI/ tripropylene glycol copolymer)
Korea - KECI	N (bentone SD-1; MDI/ tripropylene glycol copolymer)
New Zealand - NZIoC	Y
Philippines - PICCS	N (MDI/ tripropylene glycol copolymer)
USA - TSCA	N (bentone SD-1)
Legend:	*Y = All ingredients are on the inventory* *N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

Continued...

SECTION 16 OTHER INFORMATION

Revision Date	06/14/2018
Initial Date	06/15/2018

CONTACT POINT

PLEASE NOTE THAT TITANIUM DIOXIDE IS NOT PRESENT IN CLEAR OR NEUTRAL BASES

Other information

Ingredients with multiple cas numbers

Name	CAS No
aromatic 150	64742-95-6., 64742-94-5

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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end of SDS